ORDERING REPLACEMENT PARTS

If you encounter any difficulties or problems with this product, contact the ICON Fitness Lifestyle Ltd. office, or write:

ICON Fitness Lifestyle Ltd.
Greenwich House
223 North Street
Sheepscar
Leeds LS7 2AA
West Yorkshire

Tel: Country Code: 0345-089009
Fax: 0113-2411120

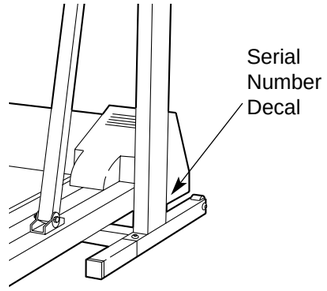
- The MODEL NUMBER OF THE PRODUCT (PETL42560).
- The NAME OF THE PRODUCT (PROFORM® 585 TL treadmill).
- The SERIAL NUMBER OF THE PRODUCT (see the front cover of this manual).
- The KEY NUMBER OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached to the centre of this manual).
- The DESCRIPTION OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached to the centre of this manual).

If possible, place the treadmill near your telephone for easy reference when calling.

Part No. 137609 R0697A PROFORM is a registered trademark of ICON Health & Fitness, Inc. © 1997 Printed in USA

PRO·FORM® 585 TL
LOW PROFILE TREADMILL

Model No. PETL42560
Serial No. _____



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or find that there are missing or damaged parts, we will guarantee you complete satisfaction through our Customer Service Department.

Please CALL:
0345-089009

Or WRITE:
ICON Fitness Lifestyle Ltd.
Greenwich House
223 North Street
Sheepscar
Leeds LS7 2AA
West Yorkshire

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL

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ORDERING REPLACEMENT PARTS . . . . . Back Cover

Note: An EXPLODED DRAWING and a PART LIST are attached to the centre of this manual. Please save them for future reference.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

1. **It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.**
2. **Use the treadmill only as described in this manual.**
3. **This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.**
4. **Place the treadmill on a level surface, with 8 feet (2 m) of clearance behind it. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.**
5. **Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.**
6. **Do not operate the treadmill where aerosol products are used or where oxygen is being administered.**
7. **Keep children and pets away from the treadmill at all times.**
8. **The treadmill should be used only by persons weighing 250 lbs (115 kg) or less. Never allow more than one person on the treadmill at a time.**
9. **Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.**
10. **When connecting the power cord (see HOW TO PLUG IN THE POWER CORD on page 7), plug the power cord into an earthed circuit. When replacing the fuse, on ASTA approved BS1362 type should be fitted to the fuse carrier. A 13 amp fuse should be used. No other appliance should be on the same circuit.**
11. **If you need an extension cord, use only a 14-gauge cord of 5 feet (1,5 m) or less in length.**
12. **Keep the power cord away from heated surfaces.**
13. **Never move the walking belt whilst the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See BEFORE YOU BEGIN on page 4 if the treadmill is not working properly).**
14. **Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never re-**

A Cool-down

Finish each workout with 5 to 10 minutes of stretching to cool down. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week if desired. The key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown in the drawings below. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

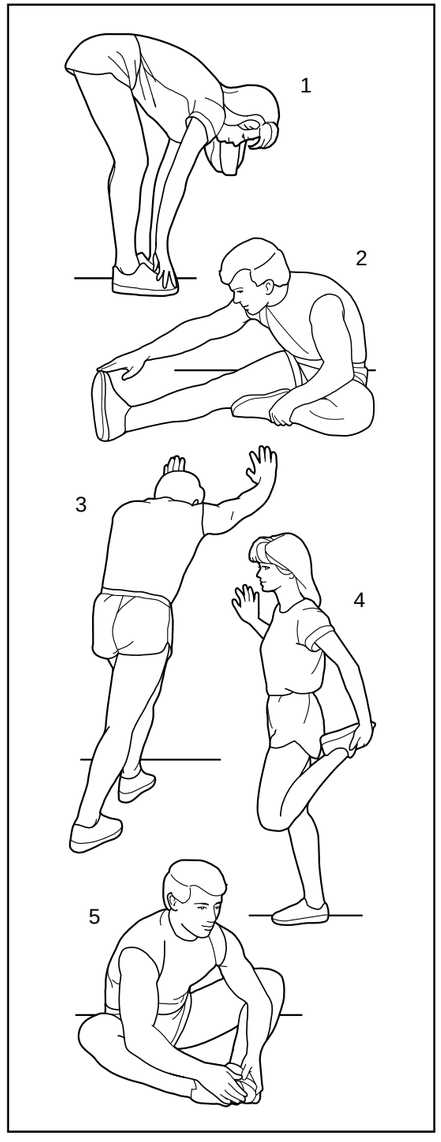
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



CONDITIONING GUIDELINES

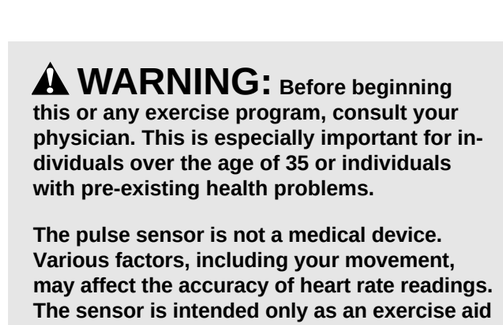
⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The pulse sensor is not a medical device. Various factors, including your movement, may affect the accuracy of heart rate readings. The sensor is intended only as an exercise aid in determining heart rate trends in general.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines only. For more detailed exercise information, obtain a reputable book or consult your physician.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the desired results is to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. The chart below shows recommended heart rates for fat burning and aerobic exercise.



HEART RATE TRAINING ZONES

To find the proper heart rate for you, first find your age at the top of the chart (ages are rounded off to the nearest ten years.) Next, find the three numbers below your age. The three numbers are your "training zone." The lower two numbers are recommended heart rates for fat burning; the higher number is the recommended heart rate for aerobic exercise.

Fat Burning

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses easily accessible carbohydrate calories for energy. Only after the first few minutes does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the speed and incline of the treadmill until your heart rate is near one of the lower two numbers in your training zone. It may also be helpful to set the speed control on the console to FAT BURN to help you maintain the proper intensity level. (See page 9.)

Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be "aerobic." Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. For aerobic exercise, adjust the speed and incline of the treadmill until your heart rate is near the higher number in your training zone. It may also be helpful to set the speed control on the console to AEROBIC to help you maintain the proper intensity level. (See page 9.)

High Performance Athletic Conditioning

If your goal is high performance athletic conditioning, set the speed control on the console to PERFORMANCE to help you maintain the proper intensity level. (See page 9.) Note: During the first few weeks of your exercise program, keep your heart rate near the low end of your training zone.

To measure your heart rate during exercise, use the pulse sensor on the console. (See page 9.) If your heart rate is too high or too low, adjust the speed or incline of the treadmill as needed.

WORKOUT GUIDELINES

Each workout should include the following three parts:

A Warm-up

Start each workout with 5 to 10 minutes of stretching and light exercise. A proper warm-up increases your body temperature, heart rate, and circulation in preparation for strenuous exercise.

Training Zone Exercise

After warming up, increase the intensity of your exercise until your heart rate is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

move the motor hood unless instructed to do so by an authorised service representative. Servicing other than the procedures in this manual should be performed by an authorised service representative only.

15. Never start the treadmill whilst you are standing on the walking belt. Always hold the handrails whilst using the treadmill.

16. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.

17. To reduce the possibility of the treadmill overheating, do not operate the treadmill continuously for longer than 1 hour.

18. Never leave the treadmill unattended whilst it is running. Always remove the key when the treadmill is not in use.

19. Inspect and tighten all parts of the treadmill every three months.

20. Never insert any object into any opening.

21. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See ASSEMBLY on pages 5 and 6, and HOW TO MOVE THE TREADMILL on page 11.) You must be able to safely lift 45 lbs (20 kg) to raise, lower, or move the treadmill.

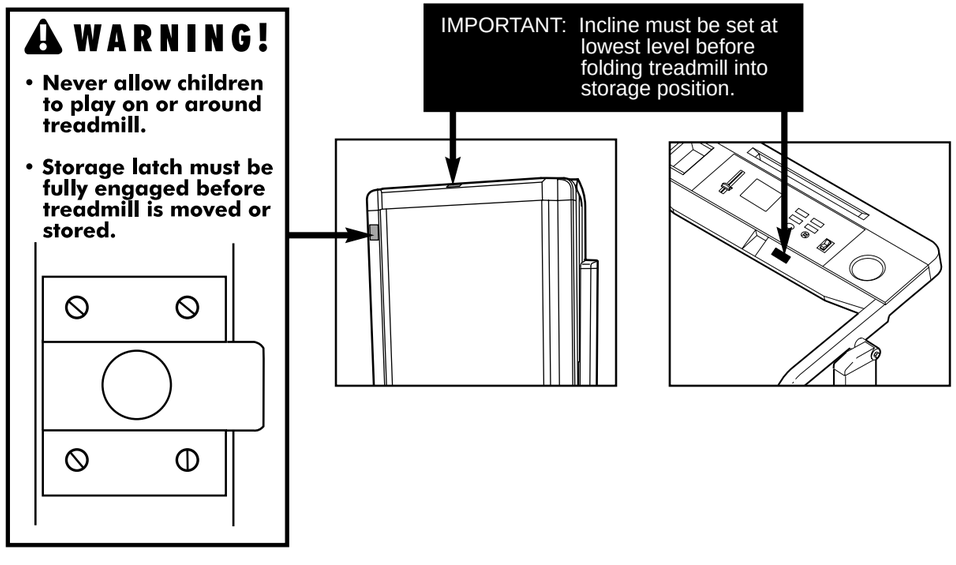
22. When folding or moving the treadmill, make sure that the storage latch is fully closed.

23. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

SAVE THESE INSTRUCTIONS

The decal shown below has been placed on your treadmill. If the decal is missing, or if it is not legible, please call our Customer Service Department to order a free replacement decal (see the back cover of this manual.) Apply the decal in the location shown.

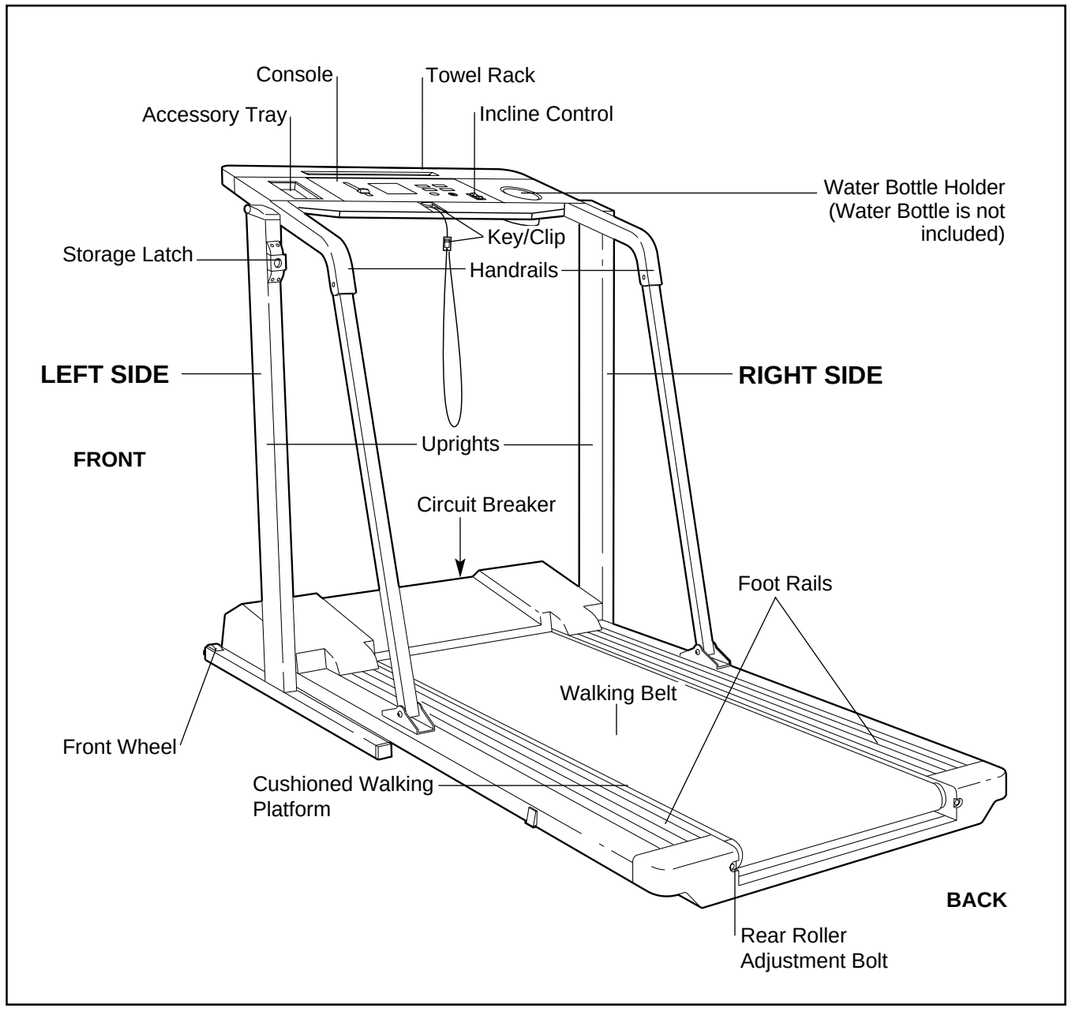

⚠ WARNING!
• Never allow children to play on or around treadmill.
• Storage latch must be fully engaged before treadmill is moved or stored.
IMPORTANT: Incline must be set at lowest level before folding treadmill into storage position.

BEFORE YOU BEGIN

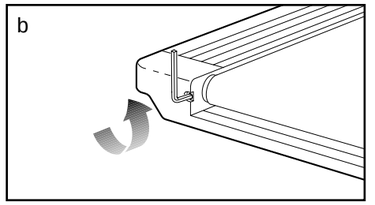
Thank you for selecting the PROFORM® 585 TL treadmill. The 585 TL treadmill combines advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home. And when you're not exercising, the unique 585 TL can be folded up, requiring less than half the floor space of other treadmills.

For your benefit, read this manual carefully before using the treadmill. If you have additional questions, please call our Customer Service Department at **0345-089009.** To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is PETL42560. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location.)

Before reading further, please review the drawing below and familiarise yourself with the labelled parts.



b. If the walking belt has shifted to the right, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt counterclockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centred.



6. SYMPTOM: THE TREADMILL SITS UNEVENLY ON THE FLOOR

a. Make sure that the six base pads are attached to the treadmill (see assembly step 2 on page 5.)

TROUBLE-SHOOTING

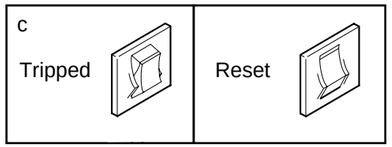
Most treadmill problems can be solved by following the steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, please call our Customer Service Department.

1. SYMPTOM: THE POWER DOES NOT TURN ON

a. Make sure that the power cord is plugged into a properly earthed outlet. (See HOW TO PLUG IN THE POWER CORD on page 7.) If an extension cord is needed, use only a 14-gauge cord of five feet (1,50 m) or less in length.

b. After the power cord has been plugged in, make sure that the key is fully inserted into the console. (See step 1 on page 9.)

c. Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.



2. SYMPTOM: THE POWER TURNS OFF DURING USE

a. Check the circuit breaker located on the treadmill frame near the power cord (see 1. c. above.) If the circuit breaker has tripped, wait for five minutes and then press the switch back in.

b. Make sure that the power cord is plugged in.

c. Remove the key from the console. Reinsert the key fully into the console. (See step 1 on page 9.)

d. If the treadmill still will not run, please call our Customer Service Department.

3. SYMPTOM: THE DSPLAYS OF THE CONSOLE DO NOT FUNCTION PROPERLY

a. Check th ebatteries in the console. (See BATTERY INSTALLATION on page 8.) Most problems are the result of drained batteries.

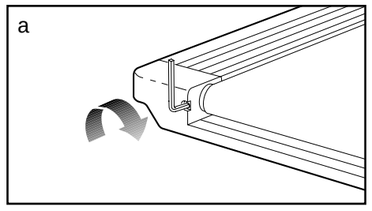
4. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

a. If an extension cord is needed, use only a 14-gauge cord of 5 feet (1,50 m) or less in length.

b. If the walking belt still slows when walked on, please call our Customer Service Department.

5. SYMPTOM: THE WALKING BELT IS OFF-CENTRE WHEN WALKED ON

a. If the walking belt has shifted to the left, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt clockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centred.



ASSEMBLY

Assembly requires two people. Set the treadmill in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed. **Assembly requires the included allen wrench , a phillips screwdriver , and scissors (not included) .**

1. **Refer to the drawing on page 4 and identify the right side of the treadmill.** With the help of a second person, carefully lay the treadmill on its right side; **do not lay the treadmill on its left side or the storage latch may be damaged.**

   Firmly slide a Base Extension (76) into one side of the Base (86.) Using the Allen Wrench (89), tighten an Extension Bolt (13) into the Base Extension and the Base.

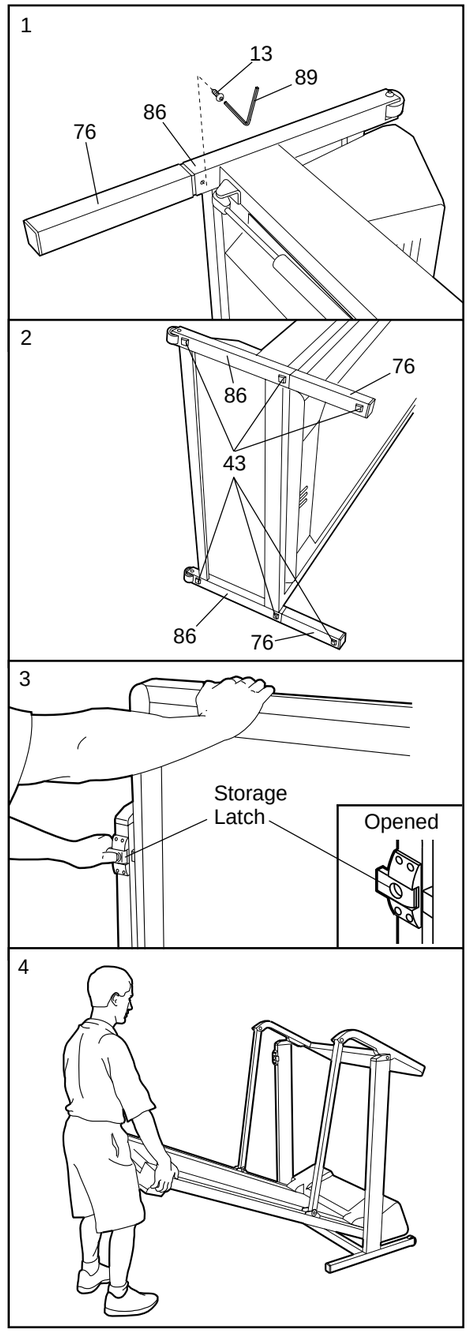
   Attach the other Base Extension (not shown) in the same manner.

2. Attach six Base Pads (43) to the Base (86) and the Base Extensions (76) in the indicated locations. Note: One extra Base Pad may be included.

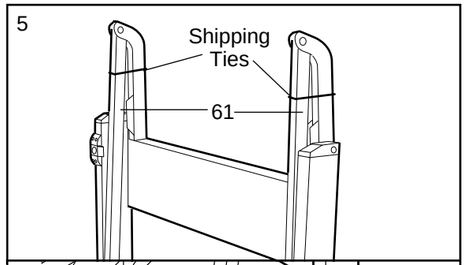
   With the help of a second person, carefully raise the treadmill to the upright position so the Base (86) and the Base Extensions (76) are resting on the floor.

3. Hold the upper end of the treadmill with your right hand as shown. Using your left thumb, slide open the storage latch and hold it open. Pivot the treadmill until the frame is past the storage latch.

4. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **To decrease the possibility of injury, bend your legs and keep your back straight.**

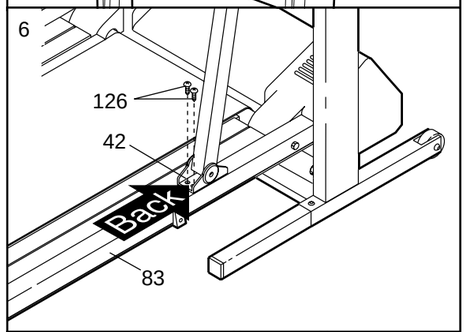


5. Cut the two shipping ties from the Handrails (61.)



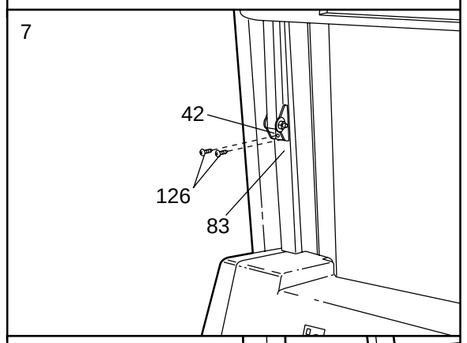
6. Remove the four Handrail Bracket Screws (126) from the right side of the Frame (83.) Position the right Handrail Bracket (42) over the four screw holes in the Frame. Loosely thread two of the Screws into the back holes of the Bracket and into the Frame as shown.

   Repeat this step on the left side of the Frame (83.)

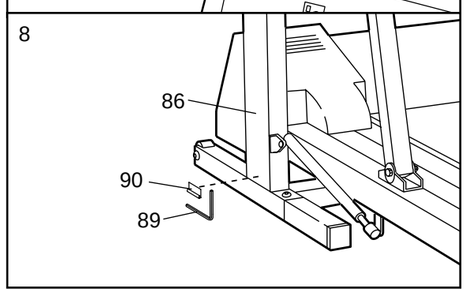


7. Locate the section HOW TO FOLD THE TREADMILL FOR STORAGE on page 10. Follow the instructions to fold the treadmill.

   Thread two more Handrail Bracket Screws (126) into the right Handrail Bracket (42) and Frame (83.) Firmly tighten all four Screws in the Bracket. Thread two more Screws into the left Handrail Bracket and Frame (not shown.) Firmly tighten all four Screws in the Bracket.



8. Remove the backing from the Adhesive Clip (90.) Press the Clip onto the Base (86) in the indicated location. Press the Allen Wrench (89) into the Clip.

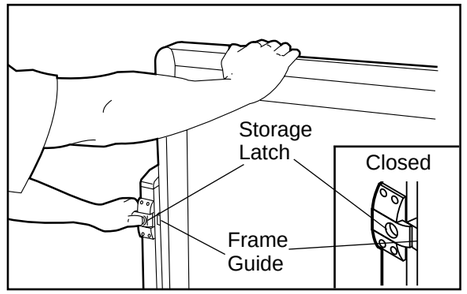


9. Make sure that all parts are tightened before you use the treadmill.

Note: To protect the floor or carpet, place a mat under the treadmill. For information on ordering a mat, see REPLACEMENT PARTS on the back cover.

2. Move your right hand to the position shown and hold the treadmill firmly. Raise the treadmill until the storage latch closes over the frame guide. **Make sure that the storage latch closes fully over the frame guide.**

   To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° Fahrenheit (35° C.)



HOW TO MOVE THE TREADMILL

Before moving the treadmill, convert the treadmill to the storage position as described above. **Make sure that the storage latch is closed fully over the frame guide.**

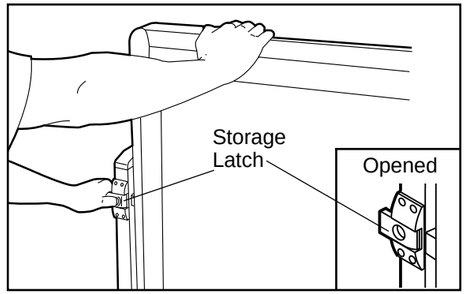
1. Hold the upper ends of the treadmill. Place one foot on the base as shown.

2. Tilt the treadmill back until it rolls freely on the front wheels. Carefully move the treadmill to the desired location. **Never move the treadmill without tipping it back, or the base pads may come off. To reduce the risk of injury, use extreme caution while moving the treadmill. Do not attempt to move the treadmill over an uneven surface.**

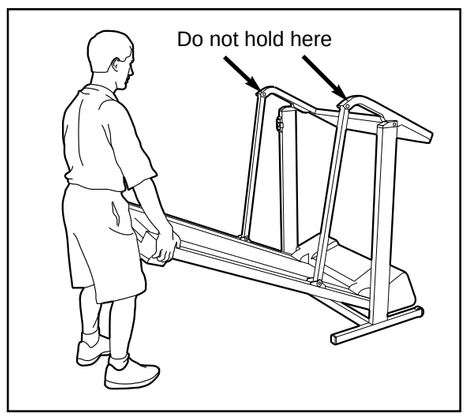
3. Place one foot on the base, and carefully lower the treadmill until it is resting in the storage position.

HOW TO LOWER THE TREADMILL FOR USE

1. Hold the upper end of the treadmill with your right hand as shown. Using your left thumb, slide open the storage latch and hold it open. Pivot the treadmill until the frame is past the storage latch.

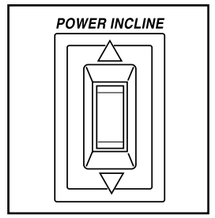


2. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **Caution: To avoid pinching your hands, do not hold the treadmill in the locations indicated by the arrows. To decrease the possibility of injury, bend your legs and keep your back straight.**



6 **Change the incline of the treadmill, if desired.**

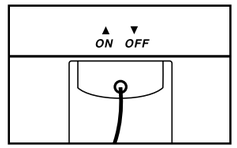
To increase or decrease the incline, hold down the top or bottom of the incline button. **Important: Do not change the incline of the treadmill by placing objects under the treadmill. Change the incline only as described above.**



IMPORTANT: Before folding the treadmill, adjust the incline to the lowest position.

7 **When you are finished exercising, stop the walking belt and remove the key.**

Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place.



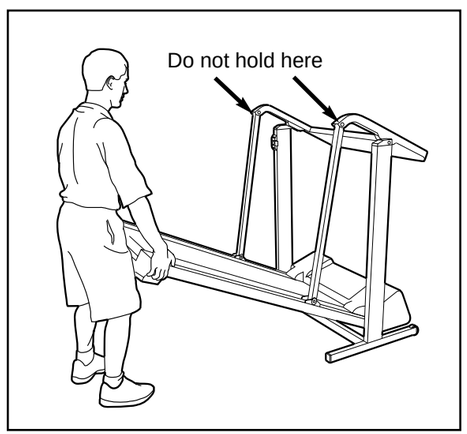
Note: Any time that the walking belt is stopped and no console buttons are pressed for five minutes, the displays will automatically turn off.

HOW TO FOLD AND MOVE THE TREADMILL

HOW TO FOLD THE TREADMILL FOR STORAGE

Before folding the treadmill, adjust the incline to the lowest position. **If the incline is not at the lowest position, the treadmill will be permanently damaged. Next, unplug the power cord. Caution: You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.**

1. Hold the treadmill with your hands in the locations shown at the right. **Caution: To avoid pinching your hands, do not hold the treadmill in the locations indicated by the arrows. To decrease the possibility of injury, bend your legs and keep your back straight. As you raise the treadmill, make sure to lift with your legs rather than your back.** Raise the treadmill about halfway to the vertical position.



OPERATION AND ADJUSTMENT

THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.**

HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-earthing conductor and a earthing plug. Plug one end of the cord into the treadmill. **Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.**

⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

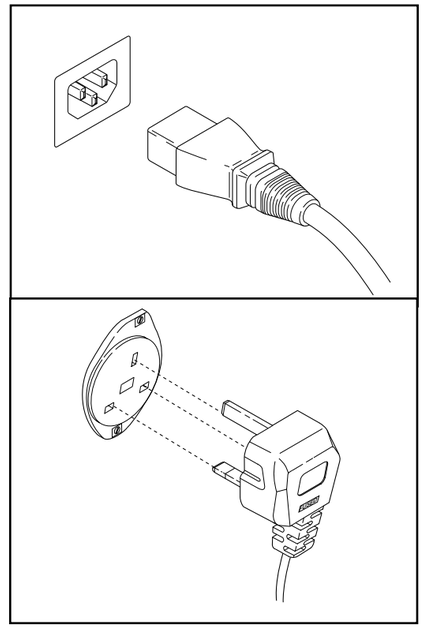
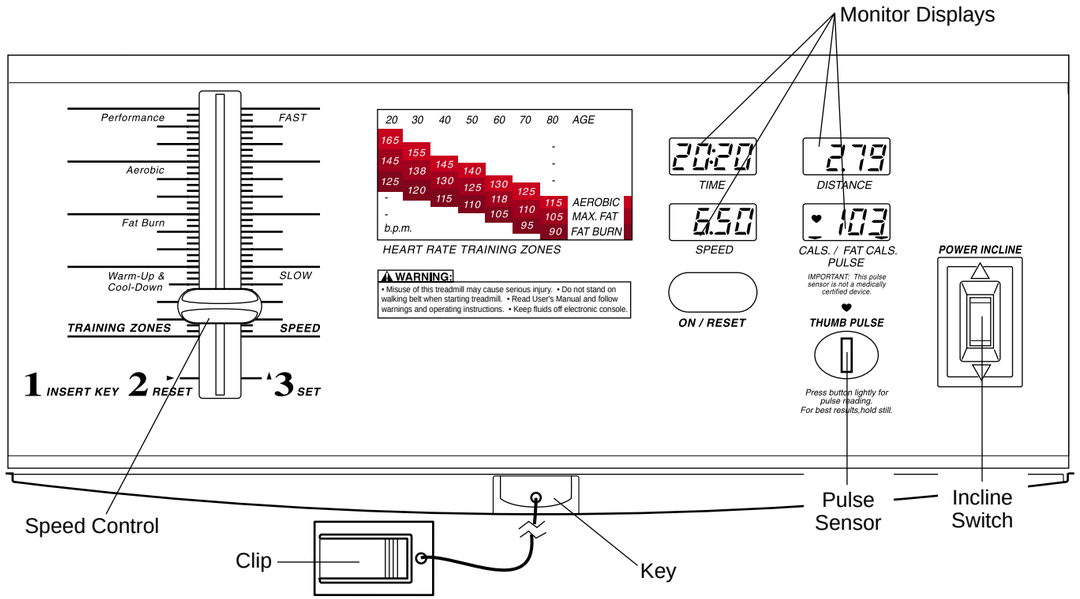


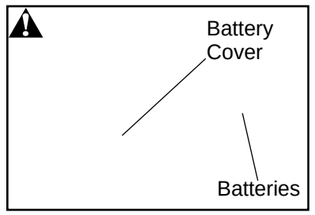
DIAGRAM OF THE CONSOLE



⚠ CAUTION: Before operating the console, read the following precautions.

- **Do not stand on the walking belt when turning on the power.**
- **Always wear the clip (see the drawing above) while using the treadmill. When the key is removed from the console, the walking belt will stop.**
- **Adjust the speed in small increments.**
- **The training zones marked beside the speed control are general guidelines only. See pages 14 and 15 for more information.**
- **To reduce the possibility of electric shock, keep the console dry. Avoid spilling liquids on the console. Use only a sealed water bottle.**

BATTERY INSTALLATION



The console requires **three "AA" batteries** (not included). Alkaline batteries are recommended. To install batteries, open the battery cover under the console as shown. Press three batteries into the battery compartment. **Make sure that the negative (–) ends of the batteries are touching the springs.** Close the battery cover.

STEP BY STEP CONSOLE OPERATION

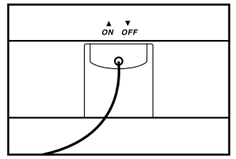
Before operating the console, make sure that the power cord is properly plugged in. (See HOW TO PLUG IN THE POWER CORD on page 7.) If there is a thin sheet of clear plastic on the face of the console, remove it.

Next, step onto the foot rails of the treadmill. Find the clip attached to the key (see the drawing above), and slide the clip onto the waistband of your clothing.

Follow the steps on pages 8 and 9 to operate the console.

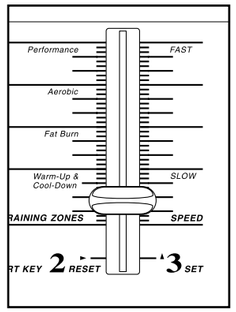
1 Insert the key fully into the power switch.

Inserting the key will not turn on the displays. The displays will turn on when the ON/RESET button is pressed or when the walking belt is started.



2 Reset the speed control.

Slide the speed control down to the RESET position. **Note: Each time the walking belt is stopped, the speed control must be moved to the RESET position before the walking belt can be restarted.**



3 Start the walking belt.

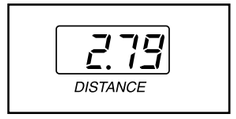
After you have moved the speed control to the RESET position, slowly slide it upward until the walking belt begins to move at slow speed. Carefully step onto the walking belt and begin exercising. Change the speed of the walking belt as desired by sliding the speed control.

To stop the walking belt, step onto the foot rails and slide the speed control to the RESET position.

4 Follow your progress with the monitor displays.

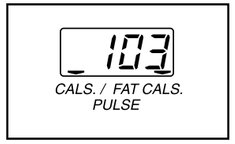
TIME display—This display shows the total time that you have walked or run on the treadmill.

DISTANCE display—This display shows the total distance that you have walked or run.

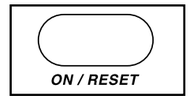


SPEED display—This display shows the speed of the walking belt.

CALORIES/FAT CALORIES/PULSE display—This display shows the approximate numbers of calories and fat calories you have burned. (See FAT BURNING on page 14 for an explanation of fat calories.) Every seven seconds, the display will change from one number to the other. The FAT CALS indicator will light when the number of fat calories is displayed. Note: This display will also show your pulse when the pulse sensor is used.

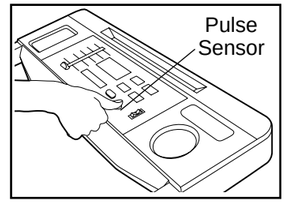


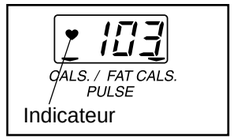
The displays can be reset, if desired, by pressing the ON/RESET button.



5 Measure your pulse, if desired.

To use the pulse sensor, stand on the foot rails and place your thumb on the pulse sensor as shown. The pulse sensor is pressure-activated; fully press down the pulse sensor. **Do not press too hard, or the circulation in your thumb will be restricted, and your pulse will not be detected.** Next, slightly raise your thumb until the heart-shaped indicator by the CALORIES/FAT CALORIES/PULSE display flashes **steadily**. Hold your thumb at this level. After 5 to 10 seconds, your pulse will be shown. Hold your thumb on the sensor for another 15 seconds for the most accurate reading. If the displayed pulse appears to be too high or too low, or if your pulse is not displayed, lift your thumb off the sensor and allow the display to reset. Press down again on the sensor as described above.





Make sure that your thumb is positioned as shown, and that you are applying the proper amount of pressure to the pulse sensor. Try the sensor several times until you become familiar with it. Remember to stand still while measuring your pulse.

PART LIST—Model No. PETL42560

R0697A

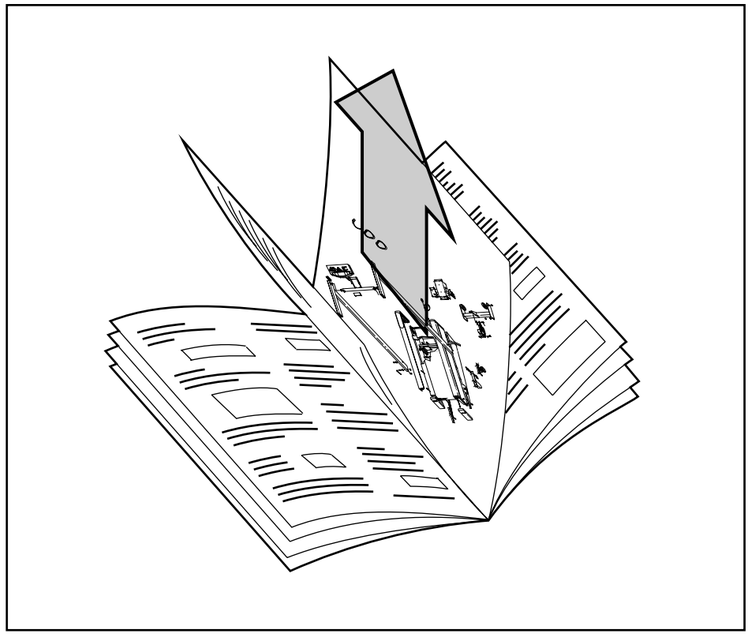
Key No	Qty.	Description
1	2	Upright Endcap Bolt
2	1	Filter
3	11	Nut
4	2	Upright Bracket Bolt
5	8	Latch Screw/ Handlebar
6	6	Console Screw
7	1	Ground Wire
8	1	Clevis Pin
9	1	Cotter Pin
10	2	Hex-head bolt
11	2	Washer
12	2	Base Wheel Bolt
13	2	Extension Bolt
14	29	Screw
15	6	Washer
16	6	Belly Pan Fastener
17	4	Endcap Bolt
18	1	Adjustment Bolt (short)
19	8	Adjustment Washer
20	4	Frame Isolator Screw
21	6	Latch Frame Guide Screw
22	2	Isolator
23	8	Spring Cushion
24	6	Platform Screw
25	4	Wire Clip
26	1	Tension Spring
27	1	Spring Sleeve
28	3	Roller Tension Nut
29	2	Spacer
30	1	Roller Bushing (left)
31	6	Endcap Fastener
32	6	Pan Fastener
33	1	Cable Tie Clamp
34	2	Upright Pivot Bolt
35	1	Motor Tension Bolt
36	1	Star Washer
37	1	Motor Tension Washer
38	1	Motor Tension Nut
39	1	Motor Pivot Bolt
40	4	Spring
41	1	Upright Endcap (left)
42	2	Upright Bracket
43	7	Base Pad
44	5	Hood Anchor
45	2	Front Wheel
46	2	Base Extension Endcap
47	5	Hood Bracket
48	4	Plastic Stand-off
49	2	Frame Guide
50	1	Choke
51	1	Power Bracket
52	1	Roller Bushing (right)
53	1	Circuit Breaker
54	1	Storage Latch Bracket
55	1	Storage Latch
56	1	Electronics Bracket
57	2	Belt Guide
58	1	Rear Roller
59	1	Front Roller/Pulley
60	2	Foot Rail
61	2	Handlebar
62	1	Left Handlebar Arm
63	1	Hood
64	1	Speed Knob
65	1	Incline Switch
66*	1	Console
67	1	Motor
68	1	Motor Belt
69	1	Incline Motor
70	1	Receptacle
71	1	Ground Nut
72	1	Wire Harness
73	1	7 1/2” Wire Tie
74	2	Wire Harness Grommet
75	1	Shock
76	2	Base Extension
77	1	Power Supply w/Clips
78	1	Controller
79	1	Incline Leg
80	1	Belly Pan
81	1	Endcap Plug
82	1	Rear Roller Cover
83	1	Frame
84	1	Walking Platform
85	1	Console Base
86	1	Upright/Base
87	2	Left Endcap Foot
88	1	Magnet
89	1	Allen Wrench
90	1	Adhesive Clip
91	1	Reed Switch
92	1	Walking Belt
93	1	Frame Cover
94	1	Adjustment Bolt (long)
95	3	Handlebar Mount Bolt
96*	1	Motor/Pulley /Flywheel/Fan
97	1	Pulley/Flywheel/Fan
98	1	Reed Switch Clamp
99	2	Latch Spring
100	1	Right Handlebar Arm
101	1	Incline Motor Spacer
102	1	Right Upright Endcap
103	5	8” Wire Tie
104	1	Latch Warning Decal
105	1	Key/Clip
106	2	Storage Warning Decal
107	1	Speed Potentiometer
108	8	Cover Screw
109	1	Incline Cover Shield
110	1	Incline Cover
111	1	Frame Guide Spacer
112	2	Handrail Spacer
113	2	Frame Spacer
114	1	Choke Plate
115	1	Battery Cover
116	2	Large Washer
117	1	Releaseable Tie
118	2	4” Wire Tie
119	1	Incline Bracket
120	1	Bracket Plug
121	2	Motor Bushing
122	2	Incline Cover Clip
123	1	Upright Plug
124	1	Incline Motor Bolt
125	2	Incline Motor Nut/Motor Nut
126	8	Upright Bracket Screw
127	2	Handlebar Arm Cover
128	1	Right Endcap Foot
129	1	Flat Tie Holder Clamp
130	1	Motor Pivot Sleeve
131	1	Filter
132	5	Motor Mount Screw
133	3	Plastic Washer
134	4	Hood Screw
135	1	Ground Screw
136	1	Ground Lock Washer
#	12	Fastener
#	1	8” White Wire, Male/Female
#	1	6” White Wire, 2 Female
#	1	6” Blue Wire, 2 Female
#	1	4” Green/Yellow Wire
#	1	8” Black Wire. Male/Female
#	1	4” Black Wire, 2 Female
#	1	4” Green Wire, Ring/Female
#	1	4” White Wire, 2 Female
#	1	User’s Manual

* Includes all parts shown in the box

\# These parts are not illustrated

REMOVE THIS EXPLODED DRAWING AND PART LIST FROM THE MANUAL

Save this EXPLODED DRAWING and PART LIST for future reference.



Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of the User’s Manual.

EXPLODED DRAWING—Model No. PETL42560

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